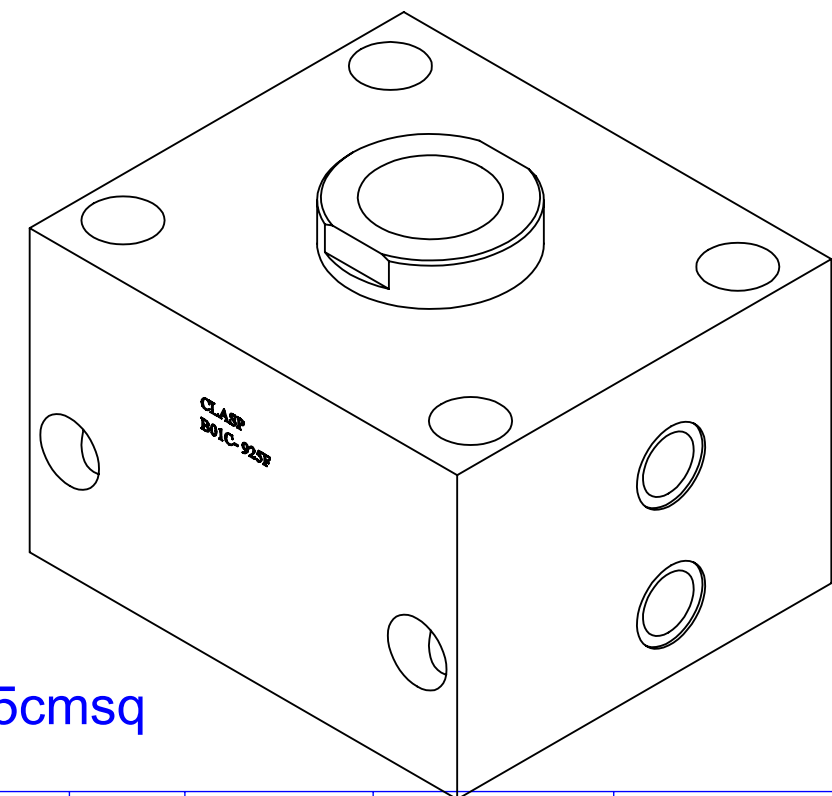





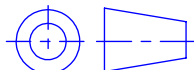


B01C-925-F
Bore dia - 100mm
Piston dia -60mm
Full stroke -25mm
Lock cyl.area - 78.5cmsq



Surface Finish																ZONE	SCALE	1:1			
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100		MATERILAS	---					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	WEIGHT			
																	Block	Wt.Kgs			
			DESCRIPTION													Qty.	Casting/forging/ welding drg.no				
Drawn	Prabhakar		B01C-925-F Block cylinder																		
Checked	Prabhakar																				
Approved	19/09/21																				
Date	19/09/21															Drawing NO					
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1					
																		Sheet No:			
																		1/1			

General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°